

# ART ROLLER REMOVAL AND INSTALLATION

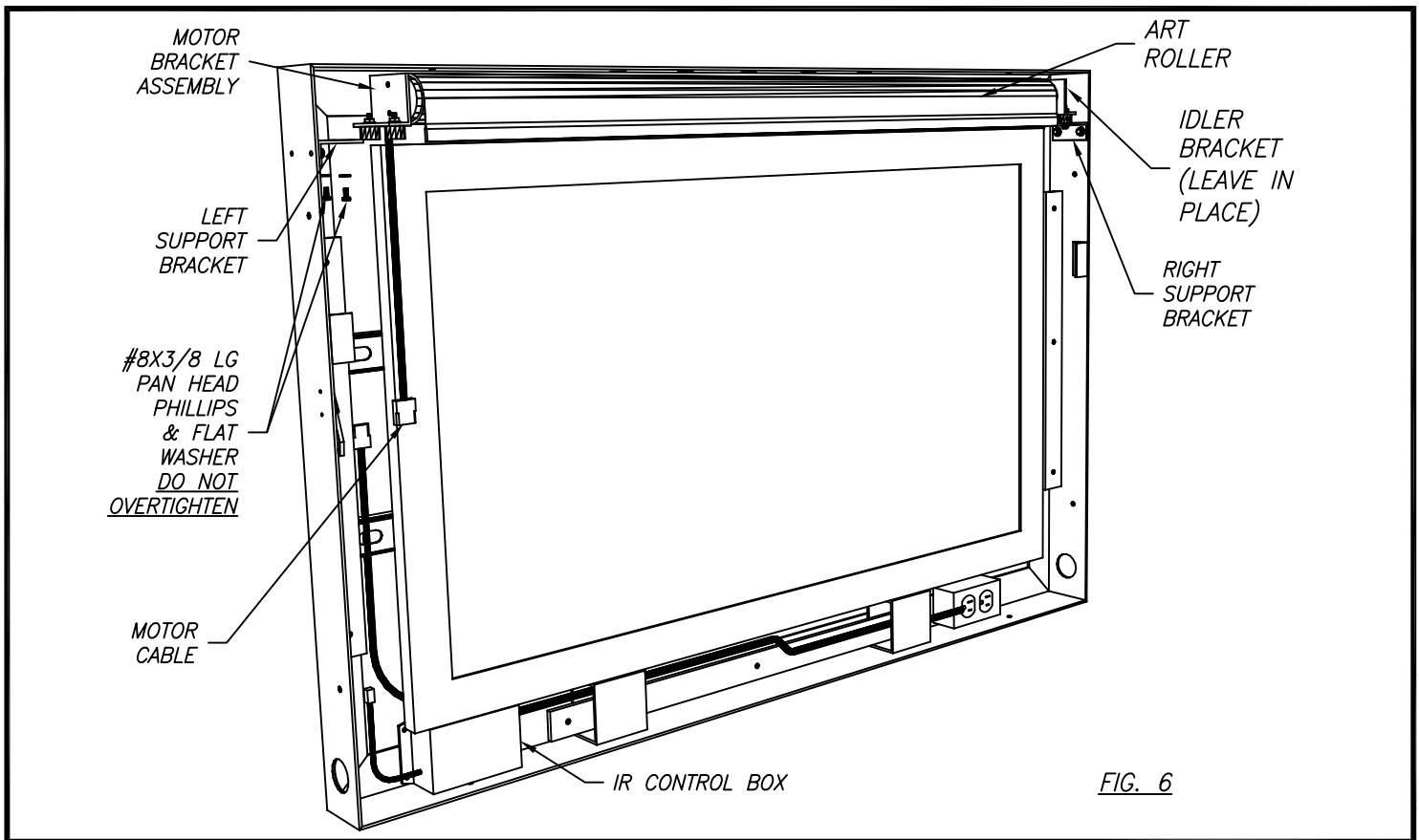


FIG. 6

DISCONNECT MOTOR CABLE FROM THE IR CONTROL BOX AS SHOWN IN FIG 6.

REMOVE SET OF PAN HEAD PHILLIPS SCREWS FROM UNDER LEFT SUPPORT BRACKET TO RELEASE MOTOR BRACKET ASSEMBLY (SEE FIG. 6), PIVOT ART ROLLER IN A SMALL ANGLE FORWARD AND PULL ART ROLLER ASSEMBLY AWAY FROM IDLER BRACKET TO RELEASE ART ROLLER SHAFT FROM IDLER BRACKET. SET OLD ART ROLLER ASIDE.

## INSTALLING NEW ART ROLLER ASSEMBLY:

CAREFULLY REMOVE THE PLASTIC WRAPPING. THERE SHOULD BE A LAYER OF PAPER PROTECTING THE ART ROLLER. DO NOT REMOVE PAPER UNTIL ART ROLLER HAS BEEN INSTALLED AND SECURED PROPERLY. THE PAPER KEEPS ART PRINT CLEAN DURING ASSEMBLY.

INSERT NEW ART ROLLER SHAFT END INTO IDLER BRACKET AT A SMALL ANGLE, ROTATE AND GUIDE ART ROLLER INTO PLACE SO THAT MOTOR BRACKET ASSEMBLY ISOLATORS ALIGN WITH LEFT SUPPORT BRACKET, FASTEN WITH PAN HEAD PHILLIPS SCREWS. DO NOT OVERTIGHTEN THE SCREWS.

CONNECT THE MOTOR CABLE TO THE IR CONTROL BOX.

REMOVE THE MASKING TAPES AND PROTECTIVE PAPER. DO NOT INSTALL WEIGHT BAR AT THIS TIME.

USING THE TRANSMITTER, RUN THE MOTOR AND CHECK LIMIT SWITCHES, AS THEY MAY HAVE CHANGED DURING SHIPMENT. ADJUST LIMIT SWITCHES IF NECESSARY.

USING THE TRANSMITTER, SEND THE SCREEN DOWN HALF WAY THEN STOP. SIMPLY PRESS EITHER OPEN-1 OR CLOSE-1 BUTTON TO STOP THE MOTOR.

INSERT THE WEIGHT BAR INTO ART SCREEN POCKET AND SEND SCREEN UP.

INSTALL PICTURE FRAME, POSITION THE TWO CORNER BLOCKS AND CLIPS (FIG 3) TO BE GUIDED BY THE VERTICAL EDGES OF THE METAL FRAME. CAREFULLY PUSH DOWN (FIG 4) ON THE PICTURE FRAME TO SET IN PLACE. CORNER BLOCK STOPPERS WILL MAKE SLIGHT NOISE WHEN THEY ARE BOTTOM OUT TO METAL FRAME.

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DRAWN BY	DESCRIPTION	DRAWING NO.	
12/15/17 TM	ART ROLLER REMOVAL AND INSTALLATION	ASC-ARTFRAME RPLC	
CHECKED BY	ART-FRAME REPLACEMENT PROGRAM	SCALE: 1/1	REV A
	ARTSCREEN		